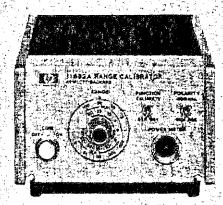
# OPERATING AND SERVICE MANUAL SERVICE

# 11683A Range Calibrator

Valuetronics International, Inc. 1-800-552-8258 MASTER COPY

General Information Installation Operation Performance Test Adjustments Replaceable Parts Service Manual Changes





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#### RANGE CALIBRATOR

MANUAL IDENTIFICATION

Model Number: HP 11683A

Date Printed: Part Number: January 1980 11683-90005

ABOUT THIS SUPPLEMENT

Use this supplement to correct your manual or to update it for instrument changes that occurred after the manual was printed

Some material in this supplement should be substituted for material in the manual. You can either perform the physical substitution or simply mark your manual with reference to appropriate pages in the supplement.

Change instructions are arranged in the manual's page-number order. Then, each instruction is identified by the word "Errata" or with a change number. Errata changes relate to all instruments. Instructions with change numbers relate only to certain instruments. These instruments are identified by serial number or prefix in the following table.

# -- This symbol identifies instructions that are appearing in the supplement for the first time.

Г	Serial Prefix or Number	Make Manual Changes —	
	2236A	1 .	
	2401A	1,2	
	2611A	1 - 3	
	2702A	1 - 4	
-			
ı			

Serial Preflix or Number —	Make Manual Changes ———

CHANGE INSTRUCTIONS .

Page 2, paragraph 17:

Change the last part of the first sentence (48 to 440 Hz single phase) to the following:

For 100 and 120 Vac--48 to 66 Hz or 360 to 440 Hz at 125 mA

For 220 and 240 Vac--48 to 66 Hz at 62 mA (Errata)

# Change the last sentence to read:

Power consumption is less than 12 VA. (Errata)

Page 10, Table 3:

The recommended replacement for A2U1, if it fails,

is found in Change 1. (Errata)

Change the part number and description for A2U1 to the following:

1826-0177 CD5 V RGLTR TO-100 15818 723BE. (Change 1)

#### NOTE

Manual change supplements are revised as often as necessary to keep manuals as current and accurate as possible. Hewlett-Packard recommends that you periodically request the latest edition of this supplement. Free copies are available from all HP offices. When requesting copies quote the manual identification information from your supplement, or the model number and print date from the little page of the manual.

1 May 1988

4 Pages



# Page 10, Table 3 (Cont'd):

Change the part number of the A3 assembly to the following:

11683-60008 CD8 (Change 3)

Change the part number of A3A1 to the following: 08481-60025 CD8 (Errata)

The recommended replacement for A3J1, if it needs to be replaced, is found in Change 2. (Errata)

A3J1 originally was 5180-2702. However the recommended replacement is found in Change 2. (Change 1)

Change the part number for A3J1 to 08481-60024 CD7. (Change 2)

The recommended replacement for A3MP5, if it needs to be replaced, is found in Change 1. (Errata)

Change the part number and description for A3MP5 to the following:

1460-1978 ČD0 SPRING-CPRSN .088-IN-OD .188-IN-OA-LG (Change 1)

The recommended replacement for A3MP6, if it needs to be replaced, is found in Change 2. (Errata)

Change the part number and description for A3MP6 to the following:

3030-0952 CD9 SCREW-SET 1/4-20 2-IN-LG CUP-PT STL. (Change 2)

Change the part number and description of A3MP12 to the following: 08484-20020 CD2 FLANGE, FRONT (Change 3)

# Page 11, Table 3:

The recommended replacement for MP3, if it needs to be replaced, is found in Change 3. (Errata)

Change the part number and description of MP3 to the following: 0590-1696 CD3 NUT-SHMET-J-TP 6-32-THD .017-IN-THK (Change 3)

Add the following part number and description as MP14: 11683-80001 CD3 LABEL-INFORMATION (LINE MODULE) (Errata)

# Page 19, Figure 14:

Change the line frequency information (left side of schematic) to the following:

For 100 and 120 Vac-48 to 66 Hz or 360 to 440 Hz at 125 mA

For 220 and 240 Vac--48 to 66 Hz at 62 mA (*Erra*ta)

## Page 20, Figure 15:

Replace Figure 15 "A3 Assembly Component Locations" with the new Figure 15 in this change sheet. (Change 4)

# 11683A Range Calibrator

## **SERIAL NUMBERS**

This manual applies directly to instruments with serial numbers prefixed 1719A. With the changes in the Appendix added, this manual applies to instruments with serial numer prefixes 1314A and 1551A.

For additional important information about serial numbers see INSTRUMENTS COVERED BY MANUAL.

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OPERATING MANUAL PART NO. 11683-90005 Microfiche Part No. 11683-90006

Printed: JANUARY 1980

- 1 - 100 -

# Page 21, Figure 16:

Change the part number of the A3A1 assembly to 08481-60025. (Errata)

Change the value of R1 (left side of A3A1 assembly) to 464k. (Errata)

Delete the connection of C1 to U1 pin 1 (left side of A3A1 assembly). (Errata)

Connect the positive side of C1 to the SOURCE (S) of U1 on the A3A1 assembly. (Errata)

At J1 (right side of schematic) add pin A. Connect pin A to the junction of pins F, M and J. (Change 1)

At J1 (right side of schematic) remove the line connecting pin A to pins F, M and J. (Change 2)

# Page 25, Figure A3 (bottom of page):

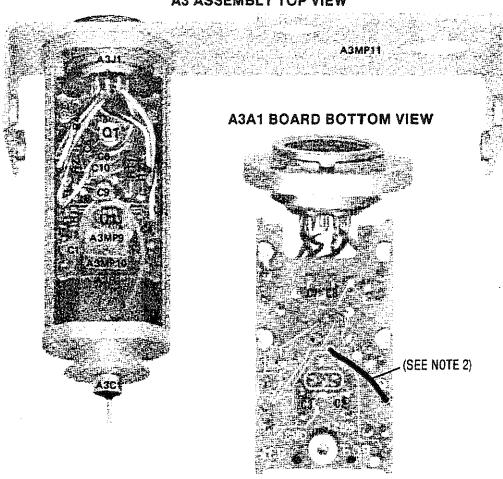
Add the following notes to Figure A3:

#### **NOTES**

- 1. Reference designations within this assembly are abbreviated. Add assembly number to abbreviation for complete designator.
- 2. Unless otherwise indicated, resistance is in ohms and capacitance in microfarads.
- 3. A capacitor may be found in only one of the two locations shown for A3A1C2 or it will be omitted. (Errata)

# A3 ASSEMBLY COMPONENT LOCATIONS

# A3 ASSEMBLY TOP VIEW



NOTE 1: A3 COMPONENT REFERENCE DESIGNA-TIONS ARE PRECEDED BY "A3". ALL OTHER COMPONENTS ARE PART OF THE A3A1 BOARD.

NOTE 2: WHEN THE A3A1 ASSEMBLY IS REPLACED AN INSULATED JUMPER WIRE MUST BE ADDED BETWEEN GUARD AND SIGNAL GROUND.

Figure 15. A3 Assembly Component Locations (Part of Change 4)

#### SAFETY CONSIDERATIONS

GENERAL — This is a Safety Class I instrument (provided with terminal for protective earthing).

OPERATION — BEFORE APPLYING POWER verify that the power transformer primary is matched to the available line voltage, the correct fuse is installed, and Safety Precautions are taken (see the following warnings). In addition, note the instrument's external markings which are described under "Safety Symbols."

# WARNINGS

Servicing instructions are for use by service-trained personnel only. To avoid dangerous electric shock, do not perform any servicing unless qualified to do so.

BEFORE SWITCHING ON THE INSTRUMENT, the protective earth terminal of the instrument must be connected to the protective conductor of the (mains) power cord. The mains plug shall only be inserted in a socket outlet provided with a protective earth contact. The protective action must not be negated by the use of an extension cord (power cable) without a protective conductor (grounding). Grounding one conductor of a two conductor outlet is not sufficient protection.

If this instrument is to be energized via an autotransformer (for voltage reduction) make sure the common terminal is connected to the earth terminal of the power source.

Any interruption of the protective (grounding) conductor (inside or outside the instrument) or disconnecting the protective earth terminal will cause a potential shock hazard that could result in personal injury.

Whenever it is likely that the protection has been impaired, the instrument must be made inoperative and be secured against any unintended operation.

Only fuses with the required rated current, voltage, and specified type (normal blow, time delay, etc.) should be used. Do not use repaired fuses or short circuited fuseholders. To do so could cause a shock or fire hazard.

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

Do not install substitute parts or perform any unauthorized modification to the instrument.

Adjustments described in the manual are performed with power supplied to the instrument while protective covers are removed. Energy available at many points may, if contacted, result in personal injury.

Any adjustment, maintenance, and repair of the opened instrument under voltage should be avoided as much as possible, and when inevitable, should be carried out only by a skilled person who is aware of the hazard involved.

Capacitors inside the instrument may still be charged even if the instrument has been disconnected from its source of supply.

#### SAFETY SYMBOLS



Instruction manual symbol: the product will be marked with this symbol when it is necessary for the user to refer to the instruction manual in order to protect against damage to the product.



Indicates hazardous voltages.

Earth terminal (sometimes used in manual to indicate circuit common connected to grounded chassis).



The WARNING sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond a WARNING sign until the indicated conditions are fully understood and met.

# CAUTION

The CAUTION sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product. Do not proceed beyond a CAUTION sign until the indicated conditions are fully understood and met.

#### 1. GENERAL INFORMATION

- 2. This operating and service manual contains information pertaining to incoming inspection, operation, performance tests, adjustments, and service for the HP Model 11683A Range Calibrator.
- 3. Equipment recommended for use in performance tests, adjustments, and service to the 11683A is listed in Table 2. Test equipment which meets or exceeds the critical specifications of Table 2 must be used for calibration if the 11683A is expected to conform to the published specifications.
- 4. The 11683A and all supplied accessories are shown in Figure 1. The published specifications are listed in Table 1.

## 5. Instruments Covered by Manual

6. This instrument has a two-part serial number. The first four digits and the letter comprise the serial number prefix. The last five digits form the sequential suffix that is unique to each instrument. The contents of this manual apply directly to instruments having the same serial number prefix(es) as listed under SERIAL NUMBERS on the title page.

- 7. An instrument manufactured after the printing of this manual may have a serial prefix that is not listed on the title page. This unlisted serial prefix indicates that the instrument is different from those documented in this manual. The manual for this instrument is supplied with a yellow Manual Changes supplement that contains "change information" that documents the differences.
- 8. In addition to change information, the supplement may contain information for correcting errors in the manual. To keep this manual as current and accurate as possible, Hewlett-Packard recommends that you periodically request the latest Manual Changes supplement. The supplement for this manual is keyed to this manual's print date and part number, both of which appear on the title page. Complimentary copies of the supplement are available from Hewlett-Packard.
- 9. For information concerning a serial number prefix not listed on the title page or in the Manual Changes supplement, contact your nearest Hewlett-Packard office.

#### 10. Description

11. The 11683A Range Calibrator is used to verify proper operation of compatible Power Meters such

Table 2. Recommended Test Equipment

Instrument	Critical Specifications	Model	Use*
Digital	Readout: 5 digits	HP 3455A	P, A, T
Voltmeter	DC Measurements Ranges: 100 mV to 100 V full-scale Accuracy: ± 0.02%		
	Resistance Measurements (four-wire measurement capability) Ranges: $100 \Omega$ to $10 k\Omega$ full-scale Sensitivity: $1 m\Omega$ Accuracy: $\pm 0.02\%$		
Oscilloscope	Vertical Amplifier Bandwidth: DC to 5 MHz Deflection Factor: 50 mV/division minimum Attenuator Accuracy: ± 2%	HP 180C/ 1801A/ 1821A	A, T
	Time Base Time Span/division: 1 ms to 1 s Time base accuracy: ± 3%		
Four-Wire Cable	Recommended Length: 5 feet maximum	(see Figure 2)	P

as the HP Model 435A. The Power Meter's range-to-range accuracy and proper auto-zero operation can be easily verified. The 11683A can supply a full-scale test signal to the Power Meter for each Range Switch setting.

12. When set to CALIBRATE, the FUNCTION switch applies a dc voltage to the Power Meter; the input is grounded in STANDBY. The POLARITY switch increases ease of testing and adjusting the Power Meter auto-zero feedback circuit.

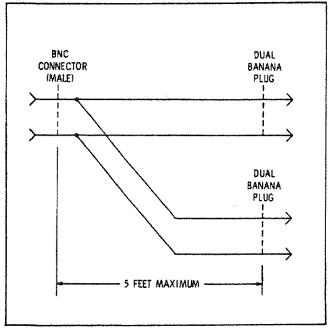


Figure 2. Four-Wire Cable

## 13. INSTALLATION

## 14. Initial Inspection

15. Inspect the shipping container for damage. If the shipping container or packing material is damaged it should be kept until the contents of the shipment have been checked mechanically and electrically. If there is mechanical damage or if the instrument does not pass the performance tests, notify the nearest Hewlett-Packard office. Keep the damaged shipping materials (if any) for the carrier and a Hewlett-Packard representative to inspect. The HP office will arrange for repair or replacement without waiting for claim settlement.

### 16. Power Requirements

17. The 11683A Range Calibrator requires a power source with an output of 100, 120, 220, or 240 Vac +5% -10%, 48 to 440 Hz single phase. Power consumption is less than 10 VA.

#### 18. Line Voltage Selection

19. Figure 3 provides instruction for line voltage and fuse selection. The Line Voltage Selection Card and fuse are factory installed for 120 Vac operation.

#### 20. Power Cable

21. In accordance with international safety standards, this instrument is equipped with a three-wire power cable. When connected to an appropriate ac power receptacle, this cable grounds the instrument cabinet. The type of power cable plug shipped with each instrument depends on the country of destination. Refer to Figure 4 for the part numbers of the power cable plugs available.

# WARNING

The protection provided by grounding the instrument cabinet may be lost if any power cable other than the threepronged type supplied is used to couple the ac line voltage to the instrument.

#### 22. Interconnections

23. Refer to the Power Meter's operating and service manual for hookup instructions.

#### 24. Operating Environment

25. The Operating environment should be within the following limitations:

Temperature									0 to 55°C
Humidity .							<	9	5% relative
Altitude	_			_	_		<	1	15.000 feet

#### 26. Bench Operation

27. The instrument is equipped with plastic feet and a tilt stand for use on a bench.

# 28. Rack Mounting

29. The instrument can be rack mounted by using an adapter frame. The adapter frame is a rack frame that accepts several combinations of submodular units. For additional information, address inquiries to your nearest Hewlett-Packard office.

#### 30. Storage and Shipment

31. The instrument should be stored in a clean, dry environment. The following environmental limitations apply to both storage and shipment:

Temperature	e							-40 to $+75$ °C
Humidity		٠						< 95% relative
								< 25,000 feet

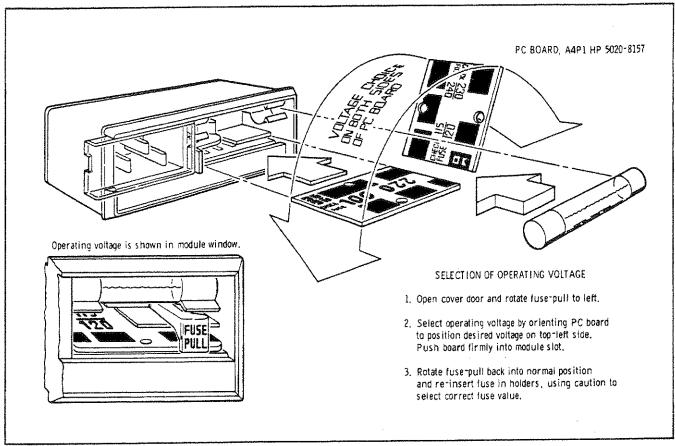


Figure 3. Line Voltage Selection

32. Original Packaging. Containers and materials identical to those used in factory packaging are available through Hewlett-Packard offices. If the instrument is being returned to Hewlett-Packard for servicing, attach a tag indicating the type of service required, return address, model number,

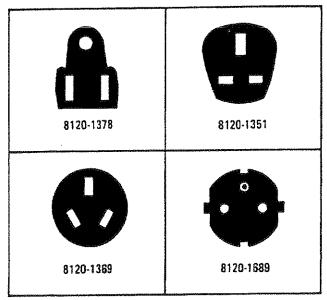


Figure 4. Power Cable HP Part Numbers Versus Mains Plugs Available

and full serial number. Also, mark the container FRAGILE to assure careful handling. In any correspondence, refer to the instrument by model number and full serial number.

- 33. Other Packaging. The following general instructions should be used for re-packaging with commercially available materials:
- a. Wrap the instrument in heavy paper or plastic. (If shipping to a Hewlett-Packard office or service center, attach a tag indicating the type of service required, return address, model number, and full serial number.)
  - b. Use a strong shipping container.
- c. Use enough shock-absorbing material (3-to 4-inch layer) around all sides of the instrument to provide a firm cushion and prevent movement inside the container. Protect the control panel with cardboard.
  - d. Seal the shipping container securely.
- e. Mark the shipping container FRAGILE to assure careful handling.

# 34. OPERATING AND MAINTENANCE INSTRUCTIONS

- 35. Operation of the controls of the 11683A is explained in Figure 6; Figure 7 provides operating and hookup instructions with a compatible Power Meter.
- 36. Maintenance by the operator consists of changing the fuse (refer to Figure 3), and LINE switch lamp replacement (refer to Figure 5).

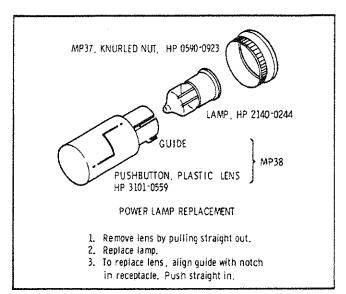
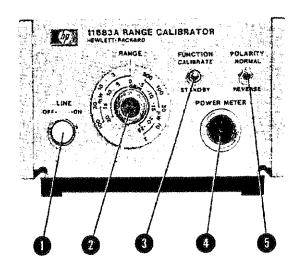
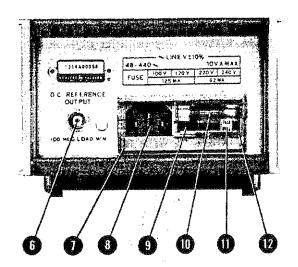


Figure 5. Line Switch Lamp Replacement

### FRONT AND REAR PANEL FEATURES



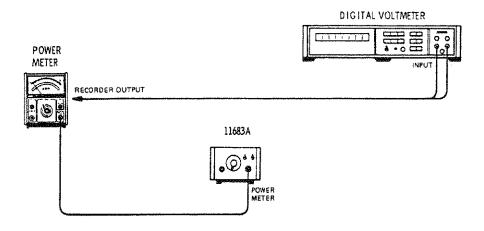


- 1 LINE Switch. Controls primary power. Illuminated when instrument is ON.
- RANGE Switch. Equivalent to compatible Power Meter's Range Switch; produces a full scale Power Meter reading when 11683A and Power Meter Range switches are set to same scale.
- FUNCTION Switch. When the switch is set to CALIBRATE an output dependent on the RANGE switch setting is coupled to the Power Meter. In STANDBY mode the output is grounded.
- POWER METER Connector. Connects the output to, and control signals from, compatible Power Meter via Power Sensor Cable.
- OLARITY Switch. An upscale reading is obtained on the Power Meter when the switch is set to NORMAL. The REVERSE setting produces a downscale reading.

- D.C. REFERENCE OUTPUT Connector. DC reference voltage output from RANGE Switch. Load resistance must be ≥ 100 MΩ for proper operation of the 11683A.
- Power Module Assembly.
- Receptacle. Couples transformer primary to line voltage via power cable.
- Line Voltage Selection Card. Matches transformer primary to line voltage. Refer to Figure 3.
- Fuse. A 1/8 A fuse is used at 100/120 Vac; 1/16 A fuse at 220/240 Vac.
- Fuse Pull Handle. Mechanical interlock; fuse must be removed before extraction of Line Voltage Selection Card.
- Window. Safety interlock; fuse cannot be removed while power cable is coupled to Power Module Receptacle.

Figure 6. Front and Rear Panel Controls, Connectors, and Indicators

#### **OPERATING INSTRUCTIONS**



### **TURN ON**

- Verify that the power transformer primary of the 11683A is matched to the line voltage. See Figure 3.
- b. Check the fuse, contained in the Power Module Assembly, for the correct rating. The voltage and amperage are shown on the rear panel. If necessary, change the fuse. See Figure 3.
- c. Connect the equipment together as shown above.
- d. Connect the Power Cable to the power outlet and Power Module receptacles. Press the LINE switch and release. The switch should remain in, the lamp within the plastic lens should be illuminated, and the cursor on the curved portion of the switch should indicate ON.

# POWER METER PERFORMANCE TEST AND ADJUSTMENTS

e. Refer to the Power Meter manual for Performance Test and Adjustment Procedures.

### POWER METER TROUBLESHOOTING

f. The 11683A may be used as a test signal source which is capable of a full scale meter reading in any range. The POLARITY switch increases the ease of Auto-Zero circuit troubleshooting, and the 11683A may be substituted for the Power Sensor in order to isolate a malfunction to the Power Meter/Power Sensor Cable or the Power Sensor. Troubleshooting information is found in Section VIII of the Power Meter Operating and Service Manual.

#### 37. RANGE SWITCH PERFORMANCE TEST

- 38. The range-to-range accuracy of the 11683A Range Switch is checked to ensure a full-scale meter reading will be obtained when the 11683A and Power Meter Range Switches are set to the same scale.
- 39. Description. Voltage and resistance measurements are made at the rear panel output jack. Voltage measurements are made on the higher ranges. Because precise low voltage measurements are more difficult to make, resistance measurements are made at the lower RANGE switch settings. To achieve the needed accuracy, the four-wire resistance measurement technique is used.

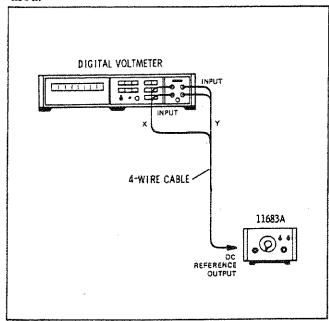


Figure 8. Range Switch Performance Test Setup

40. Equipment. Recommended equipment for performing these tests and adjustments are a digital voltmeter, HP 3455A, and a 4-wire cable for performing the resistance measurements (refer to Table 2).

#### NOTE

The 4-wire cable must connect directly to the 11683A. Do not use connectors or adaptors because their series resistance will reduce measurement accuracy.

#### 41. Procedure.

a. Set the 11683A controls as follows:

RANGE				٠			٠			100 mW
FUNCTION				•	•			4	٠	STANDBY
POLARITY						٠				. NORMAL

- b. Set the DVM controls so measurements of up to +20 Vdc may be made. All measurements are to be 5-digit resolution.
- c. Connect the equipment together as shown in Figure 8.
- d. Set the 11683A FUNCTION control to CALIBRATE. On the table, record the dc voltage measured in each RANGE from 100 mW to 300  $\mu$ W. If the voltage measured at the 1 mW range is beyond the limits shown on the table, when this procedure is completed, perform the Power Supply Adjustments. Calculate and record the ratio of the voltages using the formula shown in the table below.

Range		DVM Reading		Ratio (V <sub>100 mW</sub> / V <sub>range</sub> )					
rtarige	Min.	Actual	Max.	Min.	Actual	Max.			
100 mW					1.0000				
30 mW				3.3457	3:253(5	3.3604			
10 mW				10.768	\$0.7355	10.815			
3 mW				34.394	34.4597	34.545			
1 mW	143,00mVdc		147.00mVdc	108.76	108,995	109.23			
300 mW				343.95	344.7	345.45			

- e. Set the 11683A FUNCTION switch to STANDBY. Set the DVM controls to measure resistance.
- f. Measure the resistance at each RANGE setting from 300 to 3  $\mu$ W to 5-digit resolution and record the reading on the table below. Verify that each reading falls within the limits shown.

Danas	DVM Reading (Ohms)									
Range	Min.	Actual	Max.							
300 μW 100 μW 30 μW 10 μW 3 μW	3143.3 995.90 315.14 99.749 31.580		3157.1 1000.2 316.52 100.18 31.718							

g. If any of the voltage ratios or resistance readings are incorrect, refer to the troubleshooting information.

#### 42. ADJUSTMENTS

#### 43. Power Supply Adjustment

- 44. The dc output of the 11683A is set to a specified level to ensure Power Meter full-scale deflection occurs when the RANGE controls of the Calibrator and Power Meter are set to the same scale.
- **45.** Description. The 11683A RANGE switch is set to the 1 mW scale and the dc voltage at the rear panel D.C. REFERENCE OUTPUT is set to a specified level.
- **46.** Equipment. The HP Model 3455A is the recommended Digital Voltmeter used to set the power supply voltage. A DVM that meets or exceeds the critical specifications of Table 2 may be substituted.

#### 47. Procedure.

- Connect the 11683A rear panel DC RE-FERENCE OUTPUT to the DVM INPUT.
- 2. Set the DVM controls to provide 5-digit resolution at 145 mVdc.
- 3. Remove the 11683A top cover.
- Adjust A2R1 for a DVM reading of 145.00 ± 2.00 mVdc.

#### 48. FET BALANCE ADJUSTMENT

49. The sampling gate balance is affected by the relative positions of the wires in the Power Sensor which connect to pins G and H of connector A3J1. One wire is black and white, and the other is brown and white. Once positioned, care must be used not to displace these wires.

#### NOTE

This procedure normally will have to be performed only when the U1 assembly is replaced or if the white/black or white/brown wires which connect A3A1 to A3J1 are moved since their relative position is critical.

50. Equipment. The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications for Table 2 may be substituted.

#### 51. Procedure

a. Remove the A3 Assembly (refer to the paragraph Disassembly of the A3 Sampling Gate assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.

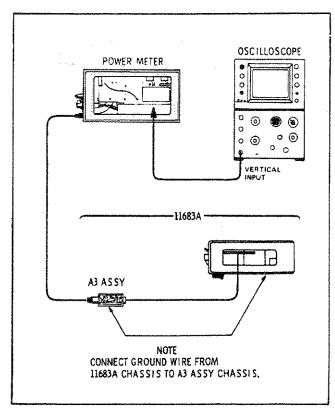


Figure 9. FET Balance Adjustment Setup

- b. Connect the equipment as shown in Figure 9. The oscilloscope probe will be coupled to A4TP4 in the HP 435A Power Meter or A2TPAC in the 436A Power Meter.
- c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to 3  $\mu W. \,$
- d. Press the Power Meter ZERO switch while monitoring the Oscilloscope for the switching transient (spike) waveform. Adjust the position of the black/white and brown/white wires until the amplitude is less than 1.0 Vp-p.

#### NOTE

The Power Meter ZERO Switch must be pressed for the duration of this adjustment procedure.

#### 52. REPLACEABLE PARTS

53. Table 3 lists all replaceable parts in reference designator order. Table 4 contains the names and addresses that correspond to manufacturer's code numbers.

## 54. Replaceable Parts List

- 55. Table 3 is the list of replaceable parts and is organized as follows:
- a. Electrical Assemblies and their components in alphanumerical order by reference designation.
- b. Chassis-mounted parts in alpha-numerical order by reference designation.
  - c. Miscellaneous parts.

d. Illustrated parts breakdowns.

The information given for each part consists of the following:

- a. The Hewlett-Packard part number.
- b. Check digit (CD).
- c. The total quantity (Qty) in the instrument.
  - d. The description of the part.
- e. A typical manufacturer of the part in a five-digit code.
  - f. The manufacturer's number for the part.

The total quantity for each part is given only once - at the first appearance of the part number in the list.

#### 56. Ordering Information

- 57. To order a part listed in the replaceable parts table, quote the Hewlett-Packard part number, indicate the quantity required, and address the order to the nearest Hewlett-Packard office.
- 58. To order a part that is not listed in the replaceable parts table, include the instrument model number, instrument serial number, the description and function of the part, and the number of parts required. Address the order to the nearest Hewlett-Packard office.

Table 3. Replaceable Parts

Reference Designation	HP Part Number	С D	Qty	Description	Mfr Code	Mfr Part Number
å į	11883-60005	5	ı	RANGE SWITCH ASSEMBLY (SEE MPS)	28480	11683-00005
AIRI	081 - 0570	0	ı	REBISTOR 196K .ik .osw PHW TC#0+#10	20940	140-1/8-0-1943-8
AIRZ	0411-0571	1	1	AEBISTOR 365. XI. XE.E6E ROTELESK	50440	140-1/8-0-36332-8
41R3 A1R4	0811+0572	3	1	RESISTOR 546.5K .: x .: 125k Pkm TC=0+-to RESISTOR :: 34.6K .: x .05k pkm TC=0+-to	28980 20940	0811=0572 140=1/8=0=13982=8
A I RS	0011-0574	4	1	RESISTOR 26.56K .12 .05W PWW TCR0+-10	20940	140-1/8-0-25661-8
AIRA	0811=0575	5	1	RESISTOR 7,309K .12 .05H PHH TCm0+=10	20940	140-1/6-0-7304-8
ALRY	0811-0576	6	i	RESISTOR 2.207K 11 DSH PWH TCHO+=10	50400	140-1/8-0-2207-8
Airs Airs	0011-0578	9	1	RESISTOR 2.207K .12 .05W PWW TCM0+=10 RESISTOR 667.7 .12 .05W PWW TCM0+=10 RESISTOR 216.4 .12 .05W PWW TCM0+=10	20940	120-1/8-0-657RT-8
AIRIO	0811=0579 0811=0577	7	1	RESISTOR 68.38 .1% .05W PWW TC#0+#10	20940 20940	140~1/8=0=216#4=8 140=1/8=0=65835=8
		5				
Airii	0511=3214	] ]	ł	RESISTOR 31,62 .1% .05W PWW TC#0+#10	14140	14C9=1/40~31R62~8
4141	3100-3211	8	1	SWITCHWROTARY 1,250 STRUT CTR SPCG; 10	28480	3100-3211
42	11683-60001	1	1	POWER SUPPLY ASSEMBLY	20480	11683-60001
4201	0180=0141	2	1	CAPACITOR=FXD SOUF+75=10x SOVDC AL	56289	30050eG050DD2
vSC5	0160=220#	ō	i	CAPACITOR-FXD 100PF +-3% 300VDC MICA	25480	0160=2204
ASCRI	1901-0328	8	4	STODE-PWR REST 400V 1A SUS	03508	A140
AZCR2 AZCR3	1901#0328	8 8		DIDDE-PHR RECT 400V 14 4US	03508	A: 40
AZCRA	1 * 0 1 = 0 3 2 8 1 * 0 1 = 0 3 2 8	8		OIODE-PHR RECT GOOV 1A BUB DIODE-PHR RECT GOOV 1A BUB	03508	A14D
	. , -	,			1 1	•
AZRI AZRZ	2100=1788 c698=3433	8	1	RESISTOR TAME SOC LOW C TOP-ADJ LOTAN RESISTOR 28.7 LW .125H F TORDOWLOG	73138	82PR500 PRE55-1/4-10-28R7-F
£#5A	0498-3151	7	1	RESISTOR 2.87K   X .125W F TC=0++100	24546	Ca-1/8-10-2871-F
A2R4	0698m3150	b	3	RE818TOR 2,37K  X  128H F TC#0+=100	24546	C4-1/4-T0-2371-F
1281	3101+0554	8	1	SWITCH-TGL BURNIN DPOT .OZA ZOVAC/DC PC	28480	3101=055#
1282	3101-0553	,	1	(SEE MP4, MP9) SHITCH-TGL BUBMIN SPOT .DZA ZOVAC/DC PC	28490	3101+0553
				(SEE MP4, MP9)		
No.	1620m0198	6	1	10 723 V RGLTR TO-100	04713	MC1723C9
<b>13</b>	11683-60803	3	1	SAMPLING GATE ASSEMBLY	28480	11463-60001
ASCI	0140-2357	4	1	CAPACITOR=FOTHRU LOCOFF +80 +20% 500V	28480	0140-2357
1331	1251-5759	٥	1	CONNECTOR- 12 CONTACT	28480	1251-5759
				(BEE ASMP4)		
134P1 134P2	0470-0231	6	1	ADHESIVE LOCTITE 342 POLYESTER IP BLE	05972	242
13MP3	0516-0009 3030-0836	4	1 1	SCREW-MACH D-80 .312-IN-LG 82 DEG SCREW-SKT MD CAP G-80 .3-IN-LG 881-300	00000 00000	DADER BY DESCRIPTION ORDER BY DESCRIPTION
13mpg	1251-3363	8	i	NUT, CONN, RND SPANNER NUT, AUDIO TYPE CONN	28480	1251-3201
				(USED WITH ASJ1)		
13485	1460-1224	9	1	SPRING-CPRSN .088-IN-DD .188-IN-DA-LG	25480	1440-1224
13MP6 13MP7	3030-0422	8	8	SCREWART HD CAP DWG .188-IN-LG 88T-102	00000	ORDER BY DESCRIPTION
11498	08481+00602 08481+20011	5	2	SHIELD CHASSIS	28480 28480	0848;=00002 0848;=2001;
SMPO	5040-6939	7	i	CLAMP	28480	\$640-693 <del>9</del>
134710	5040-6949	c	,	RLOCK	28480	9040w6940
13HP11	11483-00003		:	PANEL, FRONT, SUB	28480	11963-00003
3MP12	11683-20003	9		ENDBELL, FRONT	28480	11603=20003
ASMPIS ASMPIA	11643-20004 11643-20005	0	1	ENDBELL, FEED-THRU SHELL, PLASTIC	25480 25480	11483=20004 11483=20005
lan:	9698m7214		1	RESISTOR 196 IX .OSW F TCRO++100	24546	C3a1/Ba70+196R+G
1341	98481-40017	5		BOARO ASSEMBLY, POWER SENSOR	28480	08481 wa 0017
1	>#		-	(FOR 8481A ONLY)		wastwork
JA1C1	0180-2515	8	2	CAPACITOR-FXD ATUF++20% 6VDC TA	20480	0180-2515
13A1C2 15A1C3	0160-4306	7	4	CAPACITOR=FXD 100PF +=10x 100VDC CER CAPACITOR=FXD 100PF +=10x 100VDC CER	51950 51950	0805C1G1X3P 0805C1G1K3P
341C4	0180-0594	9	1	CAPACITOR-FXD 3.3UF+=20% 15VDC TA	14433	T40=10=3,3/16=20
13A1C5	0160-3094	8	1	CAPACITOR-PRO . 1UF +=10% 100YDC CER	28450	0160-3094
34106	0160-3879	7	1	CAPACITOR-PXD .01UP +=20% 1004DC CER	28480	9180-3679
34167 134168	0160=4306 0160=4306	7 7		CAPACITOR=FXD 100PF +=10% 100VDC CER CAPACITOR=FXD 100PF +=10% 100VDC CER	51959 51959	0805C101K3P 0805C101K3P
NAIS9	0180=2513	8		CAPACITOR#FXD #7UF+#20% 6VOC TA	28480	0140=2515
13A1Cie	0160-2343	4	1	CAPACITOR=FXD 100UF+=20X 4VDC TA	28480	0 ( 8 0 = 25 45
134161	1854-0610	Ģ	١	TRANSISTOR MPN SI TO-46 FTESCOMM2	28480	1854-0010
INIAE	0698#3260	9		AEBISTOR 46GK IL ,125W F 7Cmo-=160	28480	0698-3200
			l			

Table 3. Replaceable Parts

Reference	HP Part	C	Qty	Description	Mfr	Mfr Part Number
Designation	Number	-	1	RESISTOR 3,15% IX ,05% F 7CRC+>100	Code	C3=1/8=T0=3161=G
4341R1 4341R4	0698-7224 0698-7236	3	i	RESISTOR 116 1% .05M F TCHO190 RESISTOR 1K 1% .05W F TCHO190	24365 24566	C3-1/8-70-116A-6 C3-1/8-70-1001-6
AZASRTI	0811=3210	1	1	RESISTOR 3:,6 5% ,65% PMH TC#+250+#252	14140	1409=1/20=3184=3
IUIAEA	1813-0060	ð	1	IC 70=6	28460	1813-0000
	0590m1040	1	•	MISCELLANEOUS PARTS THREADED INSERTANTI GASO DEGLE SST	25480	0990+1040
	5040-6536	ş	1	SPACER	25460	5040-0538
AS	0960÷0443	1	;	POWER MODULE ASSEMBLY	28480	0960-0643
A4J8	0360-0514 0360-0514	5	а	TERMINAL Terminal	28480 28480	0360#0914 0360#0514
\$LUA BLUA BLUA BLUA	0340-0514 0340-0514 0340-0514	5 5		TERMINAL TERMINAL TERMINAL	28480 28480 28480	0360~0314 0360~0314 0360~0314
A4J6 A4J7	0340-0514	5		TERMINAL TERMINAL	28480	030000514
A4J8	0340-0514	5		TERMINAL	28480 28480	0360=0514
A4781	5020-8122	5	1	LINE VOLTAGE SELECTION CARD	28480	5020-6122
				CHASSIS PARTS		
081	2140-0246	8	1	LAMPOGLOM AIM 135/105YOC 1.2MA TOZOBULB (PART OF BI)	00469	\$ <b>\$</b> H
Ft	2110-0027	8	1	PUBE 125A 250Y 1.25X.25 UL (FOR 100/120 VAC OPERATION)	28480	2110+0027
F1	2110-0011	٥	1	PUSE "056A 250V 1.25%,25 UL (FOR 220/200 VAC OPERATION)	20480	5110-0011
Ji	1250-0083	1	١	CONNECTORARE BNC FRM &GL-MCLEOFR 50-CHM	08485	1250-0003
MP1 MP2	0360=1190 0370=2388	3	1	TERMINAL-SLOR LUG PLOMTG FORMS/3-SCR	28400 28480	03&0=11=0 0370=218#
MP3 MP4	0590=0052 0590=065	5	à	KNO8-8848-84R/3KT 1/3 JGK 25-Med D ATE ORE 2 THO SER TIMETOLINE AND	28480 28480	05000052
MPS	2190=0016	3	2	(USED WITH ARS) AND ARS)	25480	M. 600 A&4.
HP6 HP7	2190-0067 2360-0113	4 2	2	MAGMEROLK INTL 7 3/6 IN .3770IN-ID WASMEROLK INTL 7 1/4 IN .2500IN-ID BCREMOMACH 6-32 .250IN-LG PANOHD-POZI	25480 00400	2190-0016 2190-0067 ORDER BY DEBCAIPTION
MP8	2950-0043	ð	a	NUTHEX-DBL-CHAM 1/8-12-THD 0940-1N-THK (USED WITH A1 AND J1)	00000	DADER BY DESCRIPTION
MPq	2950-0052	9	2	MMT@MI@S&& OMT@C&&&\  MAHJ@J&CoX3McTUN {\$&\$& OMA   18\$A MTIN GBCU}	00000	DROER BY DESCRIPTION
MP10 MP11	11683-00004	8	1	SUPPORT, P.C. BOARD BRACKET, TRANSFORMER MOUNTING	2648¢ 2648¢	11683-0000\$
Mb/3	0590=0453	7	1	HUTOKARLOOR 1/2032#THO 0125#IR#THK (Part of \$1)	00900	ORDER BY DESCRIPTION
HP13	3101-0559	3	1	CAP-PUSHBUTTON TRL HHT; BLK,Z1Z-ZAG (PART OF &1)	28480	3 { 0 { = 095 +
P 2	2400-5420 2400-5420	3	ð	CONNECTOR-SQL CONT GDISC-PEX CONNECTOR-SQL CONT GDISC-PEM	28490 28480	0362×6043 0362×6043
P3 P4	0362-0063	3		CONNECTOR-SQL CONT BDISC-FEH CONNECTOR-SQL CONT BDISC-FEH	28#80 38#80	0362-0963
ps a.	6400-8460	3		CONNECTOR-SQL CONT GOISC-FEM	28480	0362-0043
₽6 ₱7 ₽8	0362-0063 0362-0063 0362-0083	3		CONNECTOR-SGL CONT GDISC-PEM CONNECTOR-SGL CONT GDISC-FEM CONNECTOR-SGL CONT GDISC-FEM	28480 28480 28480	0362-0963 0362-0963 0362-0963
<b>#1</b>	0757-0454	8	1	RESISTOR 56.2% 1% ,125W F TCHG+6100 (PART DF N2)	24546	C4-1/8=70-9622mF
81	3101-1394	b		SHITCH-PB DPDT-DB ALTHG 10.5A 250VAC	26480	3101-13-4
71	9100=0\$\$2	â	1	(PART OF WAITHCL DBI, MP13, MP13).  TRANSFORMER-PROBER PRI: 100/115/230 V	28650	9;00:0532
iu 3	A120m1378	1	1	CARLE ASSY LEANG 3-CNOCT JOK-JKT	20480	8120+1378
¥5	1168390004	Đ	1	PRIMARY POWER CABLE (Includes Rs and St)	38480	11683-60004
-						<i></i>
1	:					
1			[			

Table 3. Replaceable Parts

Table 3. Replaceable Parts											
Reference Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number					
				CABINET PARTS (SEE FIGURE 10)							
i 2	2360=0182 5060=8553	5 7	2	SCHENAMACH SASS, 312-IN-LG 82 DEG COVER ASSEMBLY, TOP % X 8	95996 26486	DROTE BY DESCRIPTION 3000-8531					
					****	#9=####					
3	11483-00001 5040-0247	5	2	PANEL, REAR Frame Assembly	26460	1:663=99001					
3 2360-0180 3 8 3CREN-MACH 6-32 ,188-IN-LO 82 DES 00000 DRDER BY DESCRIPTION											
			_	-		W					
* 7	3000=8766 3000=8569	8	2	COVER, SIDE 3 x 8 COVER, SOTTOM 5 x 8	28480	5000-8744 5000-8549					
a	11683-00002	1	1	PANEL, FRONT	28450	11082*00005					
_						*****					
10	5060#0727 1490=0031	1 7	8	FOOT ASSY TILT STAND 2,236-IN-H 4,438-IN-DA-LS 887	28480 28480	3060°6787					
10	144040431		•	ITEL SINGS KARRENDAM ASAROLINGUETA DEL		••••					
				ure 10. Cabinet Parts Exploded Vi	eu:						
		1	rigi 	ere iv. Ouverses i urse Bapsoueu vi	]						

 $Table 3. \ Replaceable \ Parts$ 

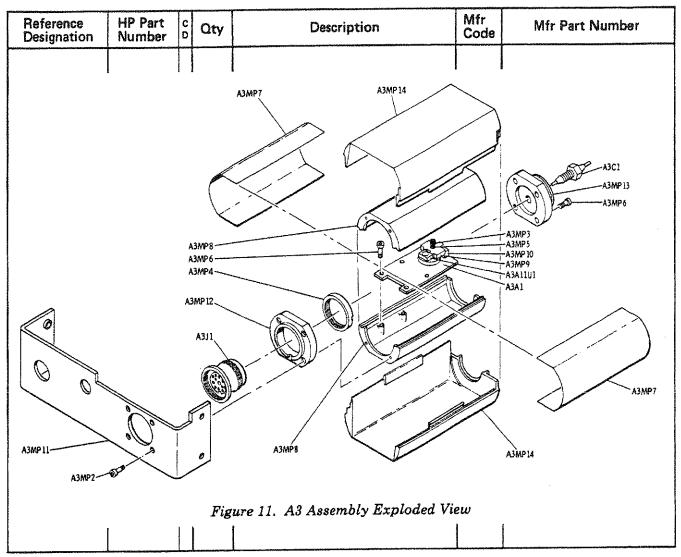


Table 4. Code List of Manufacturers

Mfr Code	Manufacturer Name	Address	Zip Code
00000 00006 03508 03508 03713 03972 14143 20900 24546 251959 73138	ANY SATISFACTORY SUPPLIER MORELCO MORTH AMER PMILIPS LIG CORP SE CO SEMICONDUCTOR PROD DEPT XDI PYROFILM CORP MOTOROLA SEMICOMDUCTOR PRODUCTS LOCYITE CORP EDISON ELEX DIY MCGRAM-EDISON ITT SEMICOMDUCTORS DIV OF ITT CORP MICRO-GMM CORP CORNING SLASS MORKS (SRADFORD) HEWLETT-PACKARD CO CORPORATE MG VICLAN INC SPRAGUE ELECTRIC CO SECKMAN INSTRUMENTS INC MELIPOT DIV	LOS AMBELES CA SYRACUSE NY MYSPPARY NJ PHOENIX AZ NEWINGTON CT MANCHEFTER NH PALM SEACH PL EL MONTE CA SRADPORD PA PALO ALTO CA SAN DIEGO CA NORTH ADAMS A FULLERTON CA	90021 13201 07981 85062 06111 03330 35401 91731 16701 98308 92138 01287 92634

#### 59. SERVICE

- 60. Service Information is composed of Repair, Principles of Operation, and Troubleshooting, followed by the assembly and component locations diagrams (Figure 13 and 15) and schematic diagrams (Figures 14 and 16).
- 61. Test equipment that meets or exceeds the critical specifications of Table 2 may be used in place of the recommended test instruments.

# WARNING

The service information is often used with power supplied and protective covers removed from the instrument. Energy available at many points may, if contacted, result in personal injury or death.

#### 62. Repair

- 63. The repair information includes instructions for removing and installing the A3 Sampling Gate Assembly, and proper installation of the A3A1 Board.
- 64. Disassembly of A3 Sampling Gate Assembly. For steps 1 through 3 see Figure 11. Refer to Figure 10 steps 4 through 8.
- a. Remove the top, bottom, and side covers of the 11683A.
- b. Remove the right-sideframe which is adjacent to A2 and A3 assemblies after removing five  $6-32 \times 1/4$ " flat head machine screws.
- c. Remove the RANGE switch knob after loosening the socket set screws. Remove the 3/8-32 x 7/16" hex nut from the RANGE switch; remove the RANGE SWITCH.
- d. Remove the 1/2-32 knurled nut on the LINE switch and lift the A3 Assembly, which is attached only by the orange wire, from the 11683A chassis.
- e. To remove the A3 Assembly plastic covers, insert the blade of a screwdriver into the seam on each side of the bulkhead feedthrough. Gently twist until the covers snap apart. Remove the covers and the magnetic shields.

- f. Remove the two 0-80 x 0.312" flat-head machine screws which attach the sub-panel to the upper chassis.
- g. Remove the two 0-80 x 0.188" socket cap screws which secure the feedthrough endbell to the upper chassis. Loosen the lower cap screws and remove the upper chassis.
- h. To reassemble the A3 Assembly follow the preceding instructions in reverse order.
- 65. A3A1 Assembly Installation. The relative position of the installed circuit board and some components on the board are critical for proper operation.
- a. Place the circuit board in the correct position and insert four 0-80 x 0.188" socket cap screws.
- b. Center the circuit board so there is equal air gap between each side and the chassis. Tighten the cap screws.

## 66. Principles of Operation

- 67. The principles of operation are intended to give the user a basic understanding of circuit operation and is, therefore, the most important troubleshooting aid available.
- 68. Power Supply. The A4 Power Module Assembly contains the Line Voltage Selector Card which matches the line voltage to power transformer primary. A line filter reduces line surge and transients.

The A2 Power Supply Assembly contains a bridge rectifier A2CR1-4, filter capacitor A2C1, a packaged voltage regulator circuit A2U1, and its associated components.

Within the IC package is a reference voltage generator, an operationa amplifier, regulator driver, series regulator, and current limiting transistors. The reference voltage output, pin 4, is coupled to the non-inverting operational amplifier input, pin 3. The amplifier output drives the regulator driver and series regulator transistors and the regulated output is coupled from the emitter, through the current sense resistor A2R2, to the POLARITY switch A2S1. A2R3, R1, and R4 form

a voltage divider through which the feedback bias is coupled to A2U1 pin 2, the inverting input.

If the current flow through A2R2 exceeds 20 mA, the current limiting transistor is turned-on and the drive voltage to the regulator driver is reduced which drops the regulated voltage toward zero.

A2C2 provides high frequency rolloff which reduces the feedback loop tendency to support spurious oscillations.

- 69. A1 Range Switch Assembly. The Range switch is a voltage divider which changes the output voltage by a factor of approximately  $\sqrt{10}$  for each sequencial range change.
- 70. A3 Sampling Gate Assembly. The dc input from the Range Switch assembly is divided by one thousand and is coupled to the A3A1U1 Sampling Gate circuit. A 220 Hz squarewave drive signal from the Power Meter is coupled to the FET gates. When A3A1U1Q1 is conducting, the dc input is coupled to the Input Amplifier A3A1Q1. When A3A1U1A2 is conducting, the input to the amplifier is essentially ground. The signal coupled to the Input Amplifier is 220 Hz ac, with the amplitude directly proportional to the dc input level.

The Input Amplifier and the first amplifier in the Power Meter are the component parts of a Hybrid Operational Amplifier. The Amplifier, which has a gain of approximately 730, is shown in Figure 12.

#### 71. Troubleshooting

- 72. The Troubleshooting information is intended to supplement the principles of operation and schematics. This information should reduce troubleshooting time and increase the ease of solving problems that do not have obvious answers.
- 73. Power Supplies. If the output noise level has increased and the dc voltage at A2U1 pin 8 has decreased slightly, one of the bridge rectifier diodes or A2C1 may be defective.

If the output voltage has decreased, 0.6 Vdc measured across A2R2 indicates the current limiter is operating.

Measure the voltage on A2U1 pins 2 and 3. If the voltage difference is >10 mVdc, verify that the

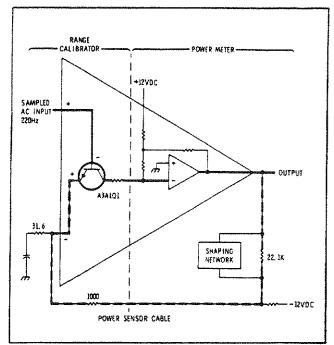


Figure 12. Hybrid Operational Amplifier

regulated output has correctly followed the change in input levels. The regulated output's relative change from normal should follow the non-inverting input change and be opposite to the inverting input change. If the preceeding statement is not true, the integrated circuit is probably defective, otherwise, the problem is probably with the associated components of A2U1.

- 74. A1 Range Switch Assembly. Voltages and/or, resistance measurements, taken while performing the Range Switch Performance Test, may be out of the specified tolerances. This may be due to a definite change-in-resistance of one of the resistors mounted on the switch, high resistance contacts on the FUNCTION or RANGE switches, or a soldered connection which exhibits high resistance.
- 75. A3 Sampling Gate Assembly. The input to the A3 assembly is normally +15.8 mVdc with the RANGE switch set to a 100 mW.

#### NOTE

The following instructions apply after the A3A1 Circuit Board Assembly has been exposed. Refer to Disassembly of A3 Sampling Gate Assembly.

The multivibrator drive from the Power Meter to the FET Sampling Gate circuit may be checked on pins 4 or 6 of U1. This drive voltage is a 220 Hz square wave whose most positive level is  $-0.05 \pm 0.05$  Vdc with the most negative level >9V more negative.

In most cases it may be assumed that the operational amplifier, made up of the Input Amplifier and the first amplifier in the Power Meter, is operating correctly if the dc voltage found on the metal cover of A3A1Q1 is  $-70 \pm 30$  mVdc.

The FET's in A3A1U1 may be checked by the following procedure:

- a. Disconnect the cables from the 11683A.
- b. Remove the upper chassis from the A3 assembly. (Refer to disassembly procedures.)
- c. Measure the resistance between pins 1 and 2 of the A3A1U1. The resistance should be 15  $\pm 0.75$  ohms. The same resistance should be found between pins 8 and 9 of A3A1U1.

- d. Short pins 4, 6, and 9 of A3A1U1. While the pins are shorted, measure the resistance between pins 2 and 3, and between pins 3 and 8, of A3A1U1. The resistance should be less than 40 ohms.
  - e. Set a power supply to 10 Vdc.
- f. Connect the positive side of the power source to A3J1 pin E signal ground. Connect the negative power supply lead to pins 4 and 6 of A3A1U1.
- g. Measure the resistance between pins 2 and 3 of A3A1U1. Also measure the resistance between pins 3 and 8 of A3A1U1. In both cases, the resistance should be several hundred times the resistance found in step d.

If A3A1U1 is replaced it is recommended that the FET BALANCE ADJUSTMENT be performed to ensure the 11683A is operating at maximum capability.

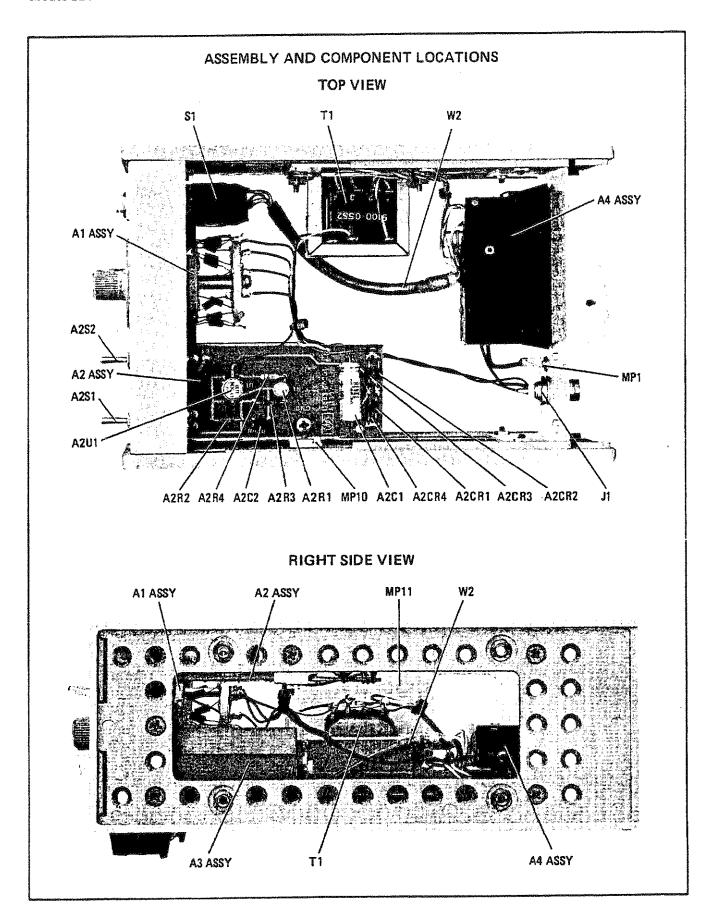
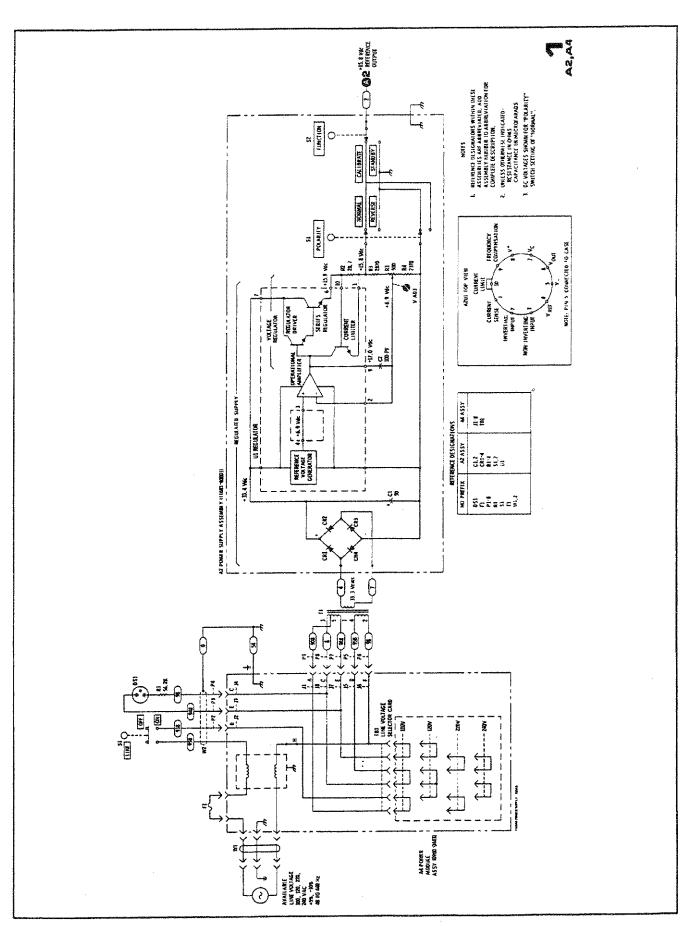


Figure 13. 11683A Assembly and Component Locations

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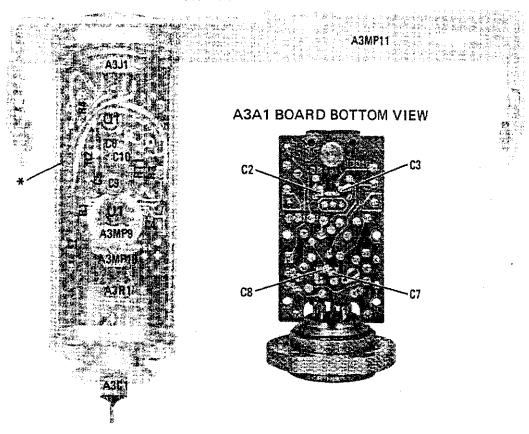




Model 11683A

# A3 ASSEMBLY COMPONENT LOCATIONS

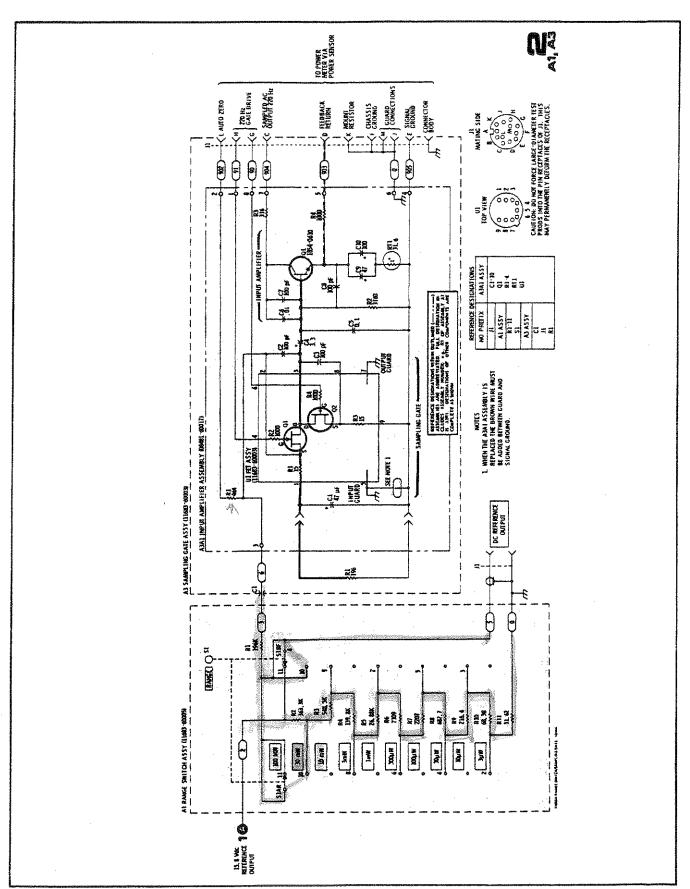
# A3 ASSEMBLY TOP VIEW



NOTE: A3 COMPONENT REFERENCE DESIGNATIONS ARE PRECEDED BY "A3". ALL OTHER COMPONENTS ARE PART OF THE A3A1 BOARD.

₩ WHEN THE A3A1 ASSEMBLY IS REPLACED THE BROWN WIRE MUST BE ADDED BETWEEN GUARD AND SIGNAL GROUND.





#### **APPENDIX**

This appendix contains backdating information which makes this manual applicable to instruments with serial number prefixes 1314A and 1551A.

#### **CHANGES**

#### Page 8:

Replace paragraphs 49 to 52 with the following (leave the note following paragraph 49):

- 49. A characteristic of an FET Sampling Gate circuit is transient spikes caused by an imbalance in gate-to-drain capacitance. The imbalance can be corrected by making the effective junction capacitance equal. A capacitor of correct value is coupled across the gate-to-drain leads of the active component with the lower junction capacitance. Other factors keep the transient from being eliminated completely, therefore, the amplitude is reduced to a minimum.
- **50.** Description. Adequate FET gate-to-drain capacitance balance is achieved when the transient spike amplitude is found to be < 1.0 Vp-p at the appropriate test location (TP4 in the HP Model 435A). Solder the selected capacitor in place.
- 51. Equipment. The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications of Table 2 may be substituted.

#### 52. Procedure.

- a. Remove the A3 assembly (refer to the paragraph, Disassembly of the A3 Sampling Gate Assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.
- b. Connect the equipment as shown in Figure 9. (The oscilloscope probe will be coupled to TP4 if the HP 435A Power Meter is being used.)

- c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to 3  $\mu W$ .
- d. Press the 435A ZERO Switch and check the spike amplitude on the oscilloscope display. Remove A2C2 and replace it, in the same location, with the next higher value capacitor. A2C2 may be located in one of the two positions or it may be omitted; see Figure 13.

#### NOTE

The 435A ZERO switch must be pressed for the duration of this adjustment procedure.

e. If the spike amplitude decreases, continue to increase the capacitor value, in sequence, until the minimum spike amplitude (balance point) is found. The capacitor normally will not be >7 pF. After two or three capacitors are tried, if the spike amplitude is constant or increases, a smaller value capacitor may be tried. If the lowest value capacitor is reached without finding the balance point, remove the capacitor and check the spike amplitude. Next begin to insert capacitors, in sequence, in the other A2C2 location. When the spike amplitude of <1.0 Vp-p at the appropriate test point is found, the circuit is considered balanced and the capacitor may be soldered in place.

# CHANGES (Cont'd)

Page 10, Table 3: Replace the A3 portion of the parts list with the following:

Table 3. Replaceable Parts

Reference Designation			Mfr Code	Mfr Part Number	
A3	11683-60003	1	SAMPLING GATE ASSY	28480	11683-60003
		١.	C:FXD CER FEED-THRU 1000 PF +80-20%	28480	0160-2357
A3C1 A3J1	0160-2357 1251-3228	1 1	CONNECTOR:AUDIO, 12 FEMALE CONTACT (SEE A3MP4)	74868	91-1-3638
A3NP1	6470-0231	1	COMPOUND: NUT LOCKING	2848C	0470-0231
A 3MP2	0516-0009	4	SCREWIFLAT HO SLOT OR 0-80 X 0.312" LG	00000	080
	3330-0436	lil	SCREMISDCKET CAP D-80 X 0.500" LG	00000	080
A3MP3 A3MP4	1251-3363	1	NUTICONNECTOR MOUNTING [USED WITH A3J1]	2848C	1251-3363
A3MP5	1460-1330	1	SPRING:COMPRESSION 0.150"	28480	1460~1330
	20000 2422	8	SCREW: SOCKET CAP 0-80 X 0.188# LG	coocc	OBD
A3MPb	3030-3422		SHIEFD	28480	08481-00902
A3MP7	U8481-00002	2 2	CHASS IS	28480	08481-20011
A 3MPB	08481-20011	1 1	SPACER F.E.T.	28480	08481-40003
A3MP9	08481-40003	1	CLAMP LEAD	28480	08481-40004
A3HP10	08481-40004	1 - 1		28480	11683-00003
A3MP11	11663-00003	1	PANEL: FRONT. SUB	2848C	11663-20003
A3MP12	11683-20003	1 1	ENDBELL: FRONT	2848C	11663-20004
A3MP13	11683-20004	1 1	ENOBELL: FEED THRU		11683-20005
A3MP14	11683-20005	2	SHELL:PLASTIC	2848C	11683-20005 0698-7219
LAEA	0698-7219	L	R:FXD FLM 196 OHM 2% 1/8H	2848C	69Am 1473
A3A1	11683-60002	l.	BOARD ASSY:SAMPLING GATE	28480	11683-60002
174161	0180-2515	2	C:FXD ELECT 47 UF	2848C	0180-2515
ABAICI	0160-2919	li	C:FXD CER 2.2 TO 0.25 PF 200YDCH	72982	8121-8226-COG-229C
A341C2 #	- 100-301E	j *	FACTORY SELECTED PART		
47.167	0180-2515	1	C:FXO ELECT 47 UF	2848C	0180-2515
A3A1C3 A3A1C4	0160-3094	1	CIFED CER O.1 UF 10% 100VOCH	56289	2C18A1~CML
	l	1 .	C:FX0 CER 0.01 UF 20% 100VOCH	72982	8121-8112-X7R-103M
A3A1C5	0160-3879	1	LIPAD CONT THE HE	28480	0180-2545
A3A1C6	0180-2545	1	C:FXO ELECT 100 UF	28480	1854-0610
A3A1Q1	1854-0510	1	TRANSISTORISI NPN	28480	0698-3260
A3A1R1	0698-3260	1	H:FXD MET FLM 464K OHM 18 1/8W	28480	C696-7248
A3A1R2	0698-7248	1	R:FXD FLM 3.16K OHM 2% 1/8%		
A3A1R3	0698-7236	3	RIFXD FLM IK OHM 28 1/89	28480	0699-7236
A3A1R4	0698-7236	1	RIFXD FLM 1K OHM 2% 1/8W	28480	0698-7236
ABAIRS	0757-0180	1	R:FXD MET FLM 31.6 ONM 1% 1/8%	28480	0757-0180
A3A1R6	0698-7224	l i	R:FXO FLM 316 OHM 2% 1/8W	28480	0698-7224
ABAIRT	0698-7236		R:FXO FLM IK OHM 2% 1/8%	28480	0698-723¢
A3A2	08481-60002	1	FET ASSEMBLY	28480	08481-60002

## CHANGES (Cont'd)

## Page 14, paragraph 65:

Add sub-paragraph c:

c. Bend the 100  $\mu$ F capacitor, A3A1C6, so it touches A3A1Q1. Position A3A1C1 and A3A1C3 so they touch A3A1C6.

#### Page 14, 15:

Insert the following paragraphs and the Figure between paragraphs 65 and 66.

## 67. FET Assembly Removal

# CAUTION

Excessive heat from the soldering iron when installing or removing the assembly may destroy the FET internal circuitry. Before removing the FET Assembly be sure that it must be replaced. The Troubleshooting information gives the correct procedures for verifying that the FET's are defective.

- a. Remove the A3A1 Circuit Board Assembly. Refer to Disassembly of A3 Sampling Gate Assembly.
- b. Remove the 0-80 x 0.500" cap screw, spring, clamp, and A3R1.
- c. Remove the RTV coating which covers the FET pin connections to the printed circuit board.
- d. With a desoldering tool, remove the solder from the six pins which hold the FET Assembly in place.
- e. Carefully break each pin loose from the printed circuit board with a soldering aid tool.
- f. Gently lift the FET Assembly and spacer from the circuit board. Refer to Figure 12.

#### 68. FET Assembly Installation

- a. Insert the FET Assembly leads through the spacer and printed circuit board. Refer to Figure A1.
- b. Insert the clamp and cap screw to hold the spacer and assembly in place against the printed circuit boards.

- c. Quickly solder the FET leads to the circuit board.
- d. With hypodermic needle place RTV\* into the hollow portion of the spacer. For this purpose the needle is inserted into the hole in the circuit board directly beneath the FET Assembly.
- e. Cover the soldered connections from the FET Assembly with RTV\*.
- f. Cover the rest of the circuit side of the A2 assembly circuit board with Krylon\*\*.
- \*RTV 732 RTV Silicone Rubber Adhesive/Sealant by Dow Corning Corp., Midland, Michigan, 48640.
- \*\*Krylon No. 1302 Humiseal Protective Coating, Type 1B12 by Columbia Technical Corp., Woodside 77, New York.

Krylon Inc., Norristown, Pennsylvania

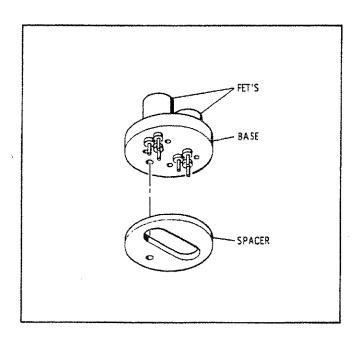


Figure A1. FET Assembly and Spacer

# CHANGES (Cont'd)

Page 20, Figure 15:

Replace Figure 15 with the one below:

# A3 ASSEMBLY COMPONENT LOCATIONS

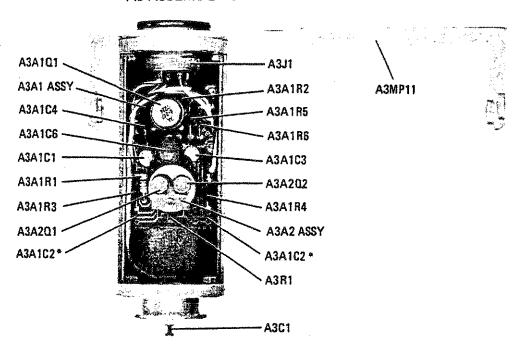


Figure A2. Assembly Component Locations

Page 21, Figure 16:
Replace the A3 portion of the schematic with the one below:

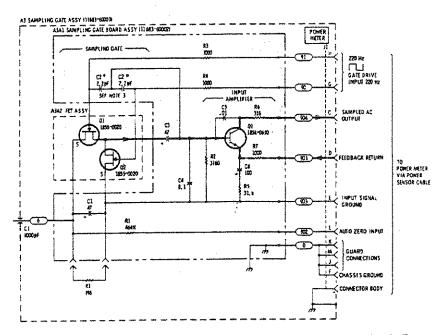


Figure A3. Range Switch/Sampling Gate Schematic Diagram (P/O Figure 18)

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